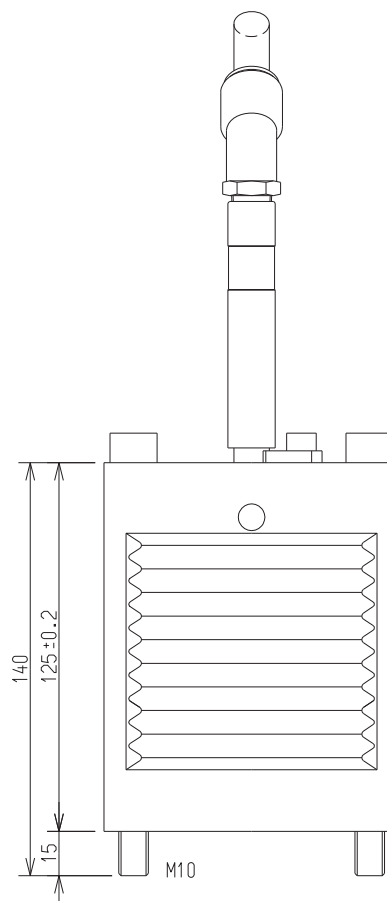
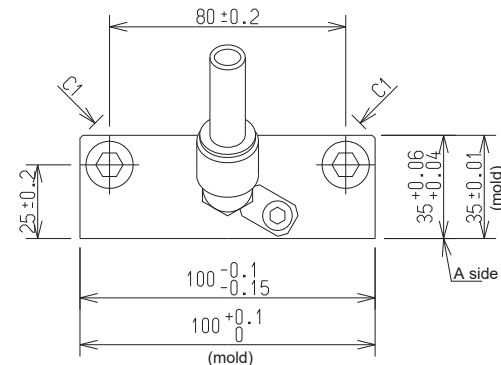
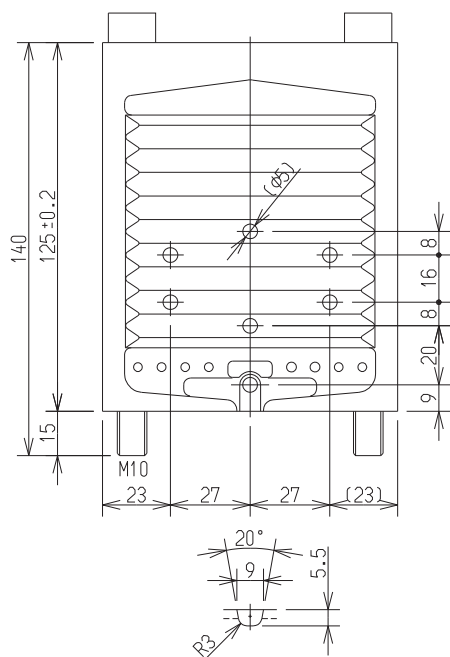
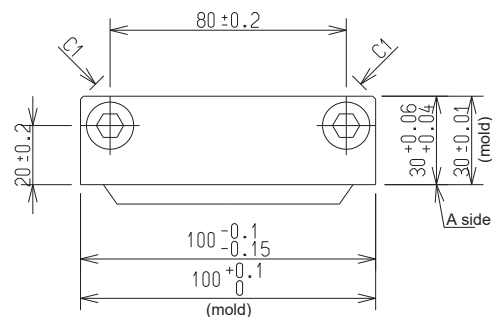
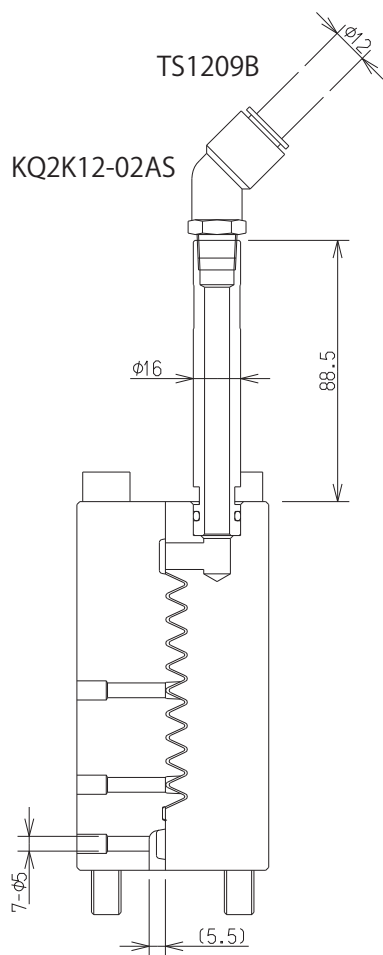


CVV100-D Installation drawing

Patent No.5763584



CVV100-D specification

Subject	Degassing Space
Vent Gap	0.48 cm ²
TS1209B	0.64 cm ²
KQ2K12-02AS	0.64 cm ²
Pipe	0.57 cm ²
Degassing Groove	0.42 cm ²

(Vacuum ability is equal to NVV034 vacuum valve)

CVV100-D usage example

Usage number	Dimension of chip
One used	$\phi 65$
Two used	$\phi 90$

(Injection speed is recommended as 2.5m/s)

(Remarks)
A side is higher than core parting line 0.03~0.04.