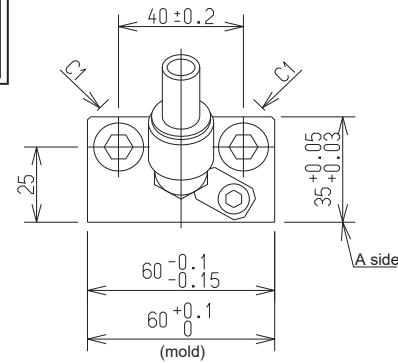


CVV60-D Installation drawing

Patent No.5763584



CVV60-D specification

Subject	Degassing Space
Vent Gap	0.25 cm ²
TS1209B	0.64 cm ²
E45L12-PT1/4	0.64 cm ²
Pipe	0.57 cm ²
Degassing Groove	0.27 cm ²

(Vacuum ability is equal to NVV020 vacuum valve)

CVV60-D usage example

Usage number	Dimension of chip
One used	Φ50
Two used	Φ70

(Injection speed is recommended as 2.5m/s)

(Remarks)
A side is higher than core parting line 0.02~0.03.

