## VACUUM DEVICE USAGE ENVIROMENT SURVEY

Corporation

Mr./Ms.

Thank you for your purchase of our vacuum device.

Please answer questions below in order to make sure length of bundled items.

We also can help you to decide which model is suitable to your die casting machine so long as subjects No.1  $\sim 10$  are answered.

Die cast machine name 1 2 Model Cold chamber Hot chamber 3 Ton of DC Machine ton 7 Main product material Aluminum • Zinc Other Vacuum finish • 4 State of mold 8 Mold design discussion Yes No Preparation for vacuum 5 1 cycle 9 Explanation besides try No Cycle time sec Yes . Japanese Language for 10 6 Reservation for try Yes No English . Name plate • Manual - Chinese Vacuum hose Air of factory √acuum Control Signal cable device koq Power supply cable Air hose Die casting machine Vacuum block selection [ ZM / NVV / CVV / Other ] ۩ Bundled item Air pressure MPa 2 (Different Necessary pressure (0.45MPa) bundled items 11 will be delivered 3 Air hose Length **M** Distance from vacuum device to nearest air supply. according to your Vacuum hose Length Distance from vacuum device to vacuum block. m 4 choice of vacuum Please read notice and request of next page before write down length here. block) Signal cable Length M Distance from vacuum device to control box of DC Machine. (5) Please read notice and request of next page before write down length here. Power supply cable Length m (Please read notice and request of next page before write down length here. Power supply for device [ ] (For example, single phase 100V 60Hz, three phases 200V 50Hz ) (Vacuum device of 40L and 80L are single phase power supply, 120L, 200L, 300L are three phases power supply.) Power supply cable choice 6 single phase100V Three phase 200V If your specification is special, please write information below. ●[Maker : Model: 1 12 Special request

UEDA SALE AND TECHNICAL DEPARTMENT PERSON IN CHARGE: SHIBATA

E-Mail: die-eg@die-eg.com

Ver H.P

DIEENGINEERING CORPORATION

## Notice and request

1 . Length of power supply cable  $\boldsymbol{\cdot}$  signal cable

From connection of power supply or signal cable to floor is about 1m.

②From vacuum device to die casting machine control panel.

③From connection of metal connector to floor.

Length of cable = (1) + (2) + (3)

%The length from breaker or socket of power supply cable to floor need to be cosidered.



2. Chill vent connection of other company

Vacuum suction tube of vacuum device For chill vent :  $\phi$  12 tube (Model : TS1209B)

If chill vent or vacuum valve of other company is used, please refer to above information and contact with us for purchase.

The model of tube can be changed according to actual need, please contact with us.

